CAUTION

This instruction manual should be read carefully and the safety instructions observed before installing or operating the equipment related to this manual.
While every precaution has been exercised in the compilation of this document to ensure the accuracy of its contents, Sensor Technology Ltd. assumes no responsibility for any errors or omissions. Additionally, no liability is assumed for any damages that may result from the use of the information contained in this document.

**Patents**
Sensor Technology Ltd's RWT series products are manufactured under one of the following US patents: 5,585,571; 6,237,417; 6,467,351; 6,765,493; 6,838,958; 6,864,759.

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**Trademarks**
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TorqView™ is a trademark of Sensor Technology Ltd.
LabVIEW™ is a trademark of National Instruments Corporation.
National Instruments™ is a trademark of National Instruments Corporation.
Windows® is a registered trademark of Microsoft Corporation.

**Lifetime Warranty**
Sensor Technology Ltd's standard range of products are warranted against manufacturing defects and component failure for two years from date of purchase, subject to fair wear and tear and return for the first year's free of charge annual re-calibration. This warranty is extended indefinitely if the equipment is returned to Sensor Technology, or its distributor, for annual re-calibration, when software and hardware updates, if required, will be carried out free of charge. Standard range means those products as described in the company's product data sheets.

**Hazard Symbols**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Type of hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Electric symbol" /></td>
<td>Dangerous Voltage</td>
</tr>
<tr>
<td><img src="image" alt="Static symbol" /></td>
<td>Static sensitive components</td>
</tr>
</tbody>
</table>

**WARNINGS** – Contain information to prevent damage to the equipment.
**CAUTIONS** – Contain information to prevent personal injury.

Retain the packaging the ETD was delivered in, should it need returning...
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Operating Precautions

This product has been designed and tested to BS EN61010-1. To keep it in a safe condition and to avoid risk of injury, please observe the WARNING notices. To avoid damage to the equipment, observe the CAUTION notices.

**WARNING – ELECTRICAL HAZARDS**

⚠️ **AC supply voltage.** This equipment must be earthed at all times. To maintain this protection the ETD must always be connected to a power source socket with earthing contact. Make sure the earthing is not interrupted if the supply is connected through an extension lead or other source.

Do not use the ETD if it is likely that its protection has been damaged or impaired.

**Fuses.** There is a supply fuse in the IEC inlet on the back panel of the ETD. Make sure that only fuses of the correct rating and type are used when replacing. Do not use mended fuses or short-circuited fuse holders.

⚠️ **Do not remove or attempt to remove covers.** There are high voltages inside the ETD and there are no user serviceable parts inside.

**WARNING – OTHER HAZARDS**

Parts of the ETD are made from metal pressings and extrusions, therefore it should be handled with due care to avoid the risk of scratches or cuts.

**CAUTION – LCD HANDLING**

When using the ETD take care not to push on or knock into the front panel as this may cause damage to the LCD screen.

**CAUTION – STATIC SENSITIVE COMPONENTS**

⚠️ The ETD contains static sensitive components. These may be damaged by handling the ETD. Please ensure you use caution when handling and where placing the equipment.

**CAUTION**

Excessive temperature may affect the ETD’s performance. Make sure the ETD is not covered and avoid standing the ETD on or close to other equipment that is hot.

Only use Isopropyl alcohol to clean the exterior of the ETD.
Getting Started

Introduction
The Transducer Display ETD is a readout suitable for all RWT transducers. Although it is primarily used to display torque and peak torque, it can also display speed and power, provide access to the analog outputs from the transducer and connect the transducer to a PC for use with TorqView and the Transducer Control Program.

Connecting a transducer
A digital lead (ACC4) must be connected between the transducer and the ETD for it to function correctly. Ensure the ETD is switched off before connecting the transducer to the ETD.

Powering the ETD
Power the ETD by plugging in an IEC lead and switch the ‘ON/OFF’ switch located on the back panel to ‘ON’.

Operation

Front Panel
The front panel has a set of two switches associated with peak torque ‘MEMORY’ and a ‘ZERO’ switch.

MEMORY Switch
This is a three-position switch with the following actions ‘OFF’, ‘HOLD’, ‘RESET’. With ‘OFF’ selected the display will show the actual torque; with ‘HOLD’ selected the display will show the peak torque value; with ‘RESET’ selected the peak torque values will be reset to zero.

AUTO RESET Switch
This is a two-position switch with the following actions ‘ON’ and ‘OFF’. With ‘ON’ selected the display will auto reset the peak torque value when the actual torque drops below a default setting of 80% of the peak torque value as long as the MEMORY switch is selected to ‘HOLD’. This percentage default value can changed using the Transducer Control Program associated with the RWT 420/440 series transducers.

ZERO Push Button
This is a push button that zeros the transducer.
**Back Panel**
The back panel has Pulse RPM output, a set of two analog outputs, USB, and an analog input. The digital input is for connecting the transducer to the ETD.

**Pulse RPM out.**
TTL output 60 pulses per revolution.

**USB**
This connects the ETD and transducer to a PC for use with TorqView and the Transducer Control Program. For this feature to work the transducer must have the USB (Option G) fitted.

**Transducer Digital In**
This connects the transducer to the ETD display using a digital lead (ACC4).

**Transducer Analog In**
This allows access to analog outputs from the transducer. An analog lead (ACC3) is required.

**Channel 1 Analog out**
For RWT410/430 series transducers the analog output from the transducer is the output selected at purchase.
For RWT420/440 series transducers the analog output from the transducer is the output selected using the Transducer Control Program.

**Channel 2 Analog out**
For RWT410/430 series transducers the analog output from the transducer is the output selected at purchase.
For RWT420/440 series transducers the analog output from the transducer is the output selected using the Transducer Control Program.

**Initialisation Screens**
With a transducer connected and the ETD switched on the following initialisation screens will be displayed:

This first initialisation screen displays the current revision of the ETD.
The “Detecting Sensor” screen will then be displayed when detecting a transducer and will remain until a transducer is detected. If this screen remains for a prolonged period then check the transducer is connected to the ETD correctly.

Once a transducer has been detected it will display the model, range, serial number and calibration due date of the transducer.

If at any time the transducer is disconnected from the ETD it will display the screen below and will remain until a transducer is detected.

**Main Screens**

Once the ETD has initialised and is connected to a transducer it will display the main screen. What is displayed will vary depending on the transducer model, and the status of the front panel switches. The examples below assume a transducer with 10Nm FSD.

If the transducer does not have the speed option fitted then there will be no indication of speed or power.

The torque bar at the bottom of the display indicates the torque relevant to full scale (eg: with 5 Nm of torque applied the bar has increased to 50%).
### Peak Torque

With ‘HOLD’ selected a ‘P’ will be shown to indicate peak torque value selected.

The torque bar at the bottom of the display indicates actual torque (eg: with 8 Nm peak torque value the bar indicates 4 Nm of torque applied). Note also to the right hand side that peak value is marked with a line.

### Warning Screens

#### Warning Messages

Should the transducer experience one of the following types of warning; ‘Analog Fault CH1’, ‘Analog Fault CH2’, ‘Zero Offset High’, ‘Exceeded Temp’, ‘Over torque’, ‘Critical over torque’ then the bottom torque bar will be replaced with a warning message and a 6 digit warning code, where a ‘0’ digit indicates no warning and a ‘1’ digit indicates a warning.

For example, the Warning message sequence ‘00010’ would indicate a warning for ‘Over torque’:

<table>
<thead>
<tr>
<th>Warning</th>
<th>0</th>
<th>0</th>
<th>0</th>
<th>0</th>
<th>1</th>
<th>0</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Analog Fault CH1</td>
<td>Analog Fault CH2</td>
<td>Zero Offset High</td>
<td>Exceeded Temp</td>
<td>Over torque</td>
<td>Critical over torque</td>
</tr>
<tr>
<td>Reason and Action required</td>
<td>In voltage output mode the analog pin is short circuit, in current output mode the analog output pin is open circuit. Check the analog connector wiring in Channel 1.</td>
<td>In voltage output mode the analog pin is short circuit, in current output mode the analog output pin is open circuit. Check the analog connector wiring in Channel 2.</td>
<td>There is a zero offset greater than 10% of the FSD. This can occur if the transducer has been zeroed when a high value torque was present.</td>
<td>Shaft temperature has exceeded normal operating conditions. Temperature compensation may no longer be effective or calibration valid.</td>
<td>Torque has been applied greater than 120% of the FSD.</td>
<td>Torque has been applied greater than 120% of the FSD. Contact factory if warning continues.</td>
</tr>
</tbody>
</table>
Temperature Warning
If the operating temperature of the transducer reaches 45°C or above (i.e. close to its maximum operating temperature) then the torque bar will alternate with a ‘TMP’ figure. If the temperature is more than 50°C, then the ‘TMP’ figure will alternate with a warning code.

Error Message
Should the transducer experience a fault then an error message with an appropriate code will appear. This will remain for 10 seconds and then reconnect the transducer to attempt to clear the error. Should the error message continue for a prolonged period, then power cycle the transducer. Should this not clear then consult the factory or distributor and give details of the code.
Specification

Power Supply
- Mains Input: 90-250V AC 50/60Hz
- Rated Voltage: 110V / 240 Volts
- Rated Power: 10 Watts
- Connector: Mains IEC
- Fuse: 2 Amp

Display
- LCD Type: STN-Blue
- Back light: Blue LED
- Character Colour: White
- Character Size: 2.95 x 4.75 mm
- Character Matrix: 5 x 8 dots
- No. of Characters: 20 x 4 (Characters x Lines)
- Viewing Area: 76 x 25 mm
- Update Rate: 4 Hz

Controls
- Mains Power: On / Off (On back panel)
- Memory Mode: Off / Hold / Reset
- Memory Auto-Reset: On / Off
- Zero: Off / Momentary On

Accuracy
The Display accuracy is the rated accuracy of the connected transducer. The values are transmitted from the connected transducer digitally so the display electronics does not add any additional inaccuracies.

Units
The Engineering units of the measured values are the units specified when the connected transducer was ordered.

Resolution
The resolution is equal to the resolution of the connected transducer.

Connections
- Mains Power: Mains IEC
- Transducer Digital: 15 pin D Type Female
- Transducer Analog: 15 pin D Type Male*
- Pulse RPM Out: BNC Socket * 5V TTL Compatible
- USB: USB Type B * USB option transducers only
- Channel 1 Analog: 4 mm Red / Black binding posts *
- Channel 2 Analog: 4 mm Red / Black binding posts *

* The signals are supplied directly from the connected transducer. The display picks up these signals from the D type Transducer connectors and breaks them out to the 4 mm binding posts, USB connector & RPM BNC. The specification of these signals are the specifications of the connected transducer.

Mechanical Data
- Case Size (W x D x H): 220 x 290 x 100 mm

Temperature
- Operating temperature: -10 - +50 Deg C

Standards & Approvals
- LVD & Safety: EN61010-1:2001
- EMC: EN61326-1:2006
Connection to other devices

Declaration of Conformity

EC Directives

We, Sensor Technology Ltd, hereby declare that the products named below, to which this Declaration of Conformity relates, is in conformity to the requirements of EC Council Directives and Standards as listed:

  - BS EN 61326-1:2006, (Electrical equipment for measurement, control and laboratory use).
- 2006/95/EC (Low voltage directive)
  - BS EN 61010-1:2001

<table>
<thead>
<tr>
<th>Type of Product</th>
<th>Transducer Display Readout</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product Name(s)</td>
<td>Transducer Display ETD</td>
</tr>
<tr>
<td>Intended use</td>
<td>Electronic display of the rotary torque of a connected transducer</td>
</tr>
</tbody>
</table>

Managing Director
Sensor Technology Ltd
2nd September 2015